# The Neper/FEPX Project and its Application to Polycrystal Homogenization

https://neper.info, https://fepx.info

Romain Quey<sup>1</sup> and Matthew Kasemer<sup>2</sup>

POLYCRYSTAL Workshop, Paris, France, 23–25 May 2022

<sup>1</sup> CNRS, MINES Saint-Étienne, France <sup>2</sup> University of Alabama, USA





# Neper/FEPX: Context and History

Context: Simulation of the (Large) Plastic Deformation of Polycrystals



Voronoi tessellations meshing, regularization 2003–2005 — 2009



(Barbe, Quey, Musienko and Cailletaud, 2008)



- - -  $\cdot 1995-1998$ Parallel implementation Sheet forming applications 2009 Application to finely meshed polycrystals



(Wong and Dawson, 2009)



# Neper/FEPX: Context and History

Context: Simulation of the (Large) Plastic Deformation of Polycrystals



(Quey, Barbe and Dawson, 2011)









#### Neper/FEPX: Overview

#### Lab-scale Free / Open-Source Software

#### https://neper.info



		View page source
	FEPX: Finite Element Polycrystal Plas	sticity
tions		
	Dates of the second sec	and the second se
	FEX is a finite element software package for polycrystal plasticity. If c	an model both the global
	and local mechanical behaviors of large polycrystalline aggregates with a scalable parallel framework.	complex microstructures via
	• Note	
	See also FEPX's companion program, Neper, a polycrystal generation acts as the primary pre- and post-processor for FEPX.	and meshing tool. Neper
	FEPX is currently maintained and developed by the Advanced Computa Laboratory ACME Lab at The University of Alabama.	tional Materials Engineering

- Code distributed on the websites / GitHub
- Proper workflow (code versioning, testing, issue tracker, ...)



• Expanding array of resources



Active discussion forum and responsive user support

# https://fepx.info . Co

### Neper/FEPX Now: Full Range of Features for Polycrystal Plasticity Studies



# Generation of Single-Scale Polycrystals: Principle (Neper -T)

#### Typical Polycrystal



#### Generation of Optimal Convex-Cell Tessellations



#### Typical Types of Microstructure Properties / Input



Statistical Data



Incomplete Grain Data (ff-3DXRD) (courtesy H. Proudhon)



Grain Maps (DCT) (courtesy A. Dimanov)

- Variables: for each seed, 3 coordinates + 1 weight  $(4 \times N)$
- Objective function: application dependent (grain size distributions, grain centroids, ...)
- Non-linear, local, gradient-free, large-scale optimization problem (NLopt)

Any microstructure can be generated as long as (i) it can be represented using convex cells and (ii) an objective function can be defined

# Generation of Single-Scale Polycrystals: Applications (Neper -T)

#### Polycrystals of Various Properties



# Grain size distributions in 2-phase or "textured" MoS<sub>2</sub> sheets (Sledzinska et al, 2017)



White grains: high conductivity; gray grains: low conductivity; different grain boundary types: different conductances 6D-DCT Polycrystal





# Generation of Multiscale Polycrystals: Principle (Neper -T)

Typically Microstructures (pearlitic / bainitic steels, lamellar Ti64, multilayer materials, ...)



Ti64 (Wielewski et al., 2015)



Carbide-free bainitic steel (Hell, 2011)

Characterized by grain subdivisions  $\rightarrow$  "non-normal" tessellations

#### Principle: replicating material's processing (example of bainitic steel)

- Scale 1: grain-growth statistics, random orientations
- Scale 2, in each cell:
  - Morphology: seeds on GBs + Voronoi tessellation
  - Orientations: KS, NW relationships, ...
- Scale 3, in each cell: lamellae



#### Before Meshing: Flattening



# Generation of Multiscale Polycrystals: Principle (Neper -T)

Typically Microstructures (pearlitic / bainitic steels, lamellar Ti64, multilayer materials, ...)



Ti64 (Wielewski et al., 2015)



Carbide-free bainitic steel (Hell, 2011)

Characterized by grain subdivisions  $\rightarrow$  "non-normal" tessellations

Principle: replicating material's processing (example of bainitic steel)

- Scale 1: grain-growth statistics, random orientations
- Scale 2, in each cell:
  - Morphology: seeds on GBs + Voronoi tessellation
  - Orientations: KS, NW relationships, ...
- Scale 3, in each cell: lamellae



#### Before Meshing: Flattening



# Generation of Multiscale Polycrystals: Principle (Neper -T)

Typically Microstructures (pearlitic / bainitic steels, lamellar Ti64, multilayer materials, ...)



Ti64 (Wielewski et al., 2015)



Carbide-free bainitic steel (Hell, 2011)

Characterized by grain subdivisions  $\rightarrow$  "non-normal" tessellations

### Principle: replicating material's processing (example of bainitic steel)

- Scale 1: grain-growth statistics, random orientations
- Scale 2, in each cell:
  - Morphology: seeds on GBs + Voronoi tessellation
  - Orientations: KS, NW relationships, ...
- Scale 3, in each cell: lamellae



#### Before Meshing: Flattening



# Generation of Multiscale Polycrystals: Applications (Neper -T)



Deformation of Ti64 (Kasemer et al, 2017)



(Left) Sedimentary rocks, (right) intra-grain cracking path (Ghazvinian et al, 2014)

# Finite-Element Simulation (FEPX)

Principle







# Specifics

- Finite strain formulation
- Elasto-viscoplastic behavior

$$\dot{\gamma}^{\alpha} = \dot{\gamma}_0 \left(\frac{|\tau^{\alpha}|}{g^{\alpha}}\right)^{1/m} \operatorname{sgn}(\tau^{\alpha})$$

- Different hardening models (isotropic, anisotropic, cyclic)
- $\cdot\,$  Formulated in displacement velocities
- Multiphase (cubic, hexagonal, tetragonal)
- Simple boundary conditions (no friction or changing contact conditions)
- Parallelized with Open MPI, dependency-free

Can simulate deformation of polycrystals with 1000+ grains discretized 10<sup>6</sup> nodes/elements to small or large plastic strain routinely





erc

# Simulation / Postprocessing (Neper -S)

Goal: define a structure to archive a simulation and facilitate postprocessing



Has a simple and browsable structure Can be loaded all at once in Neper -V for visualization Can be used for experimental results

• ...

11

# Visualization (Neper -V)

#### Top-quality Images or VTK for Interactive Visualization

3D images produced by ray-tracing (POV-Ray) with full control (camera, light, projection, etc.)

#### Advanced visualizations of tessellations and meshes





EBSD maps, etc.



Orientation field and cell field (matrix / nuclei)

## Simulation Results in Real Space...



# Pole Figure Space...



#### and Orientation Space



Orientation distribution function (-)

# Our Goals on the Neper/FEPX Project

- Continue to improve over the years...
- Provide a full range of features for polycrystal plasticity studies including post-processing and advanced visualization
- Provide more resources
- Build a community or users / active users / developers